

Reference Information supplied by our sources:

## PTFE

### TECHNICAL DESCRIPTION

PolyTetraFluoroEthylene is a fluorocarbon-based polymer and is commonly abbreviated PTFE. The Teflon® brand of PTFE is manufactured only by DuPont. Several other manufacturers make their own brands of PTFE which can often be used as substitute material. This fluoroplastic family offers plastics with high chemical resistance, low and high temperature capability, resistance to weathering, low friction, electrical and thermal insulation, and "slipperiness".

### GENERAL PROPERTIES

PTFE's mechanical properties are low compared to other plastics, but its properties remain at a useful level over a wide temperature range of of -100°F to +400°F (-73°C to 204°C). Mechanical properties are often enhanced by adding fillers (see paragraph below). It has excellent thermal and electrical insulation properties and a low coefficient of friction. PTFE is very dense and cannot be melt processed -- it must be compressed and sintered to form useful shapes.

### FILLED GRADES

PTFE's mechanical properties can be enhanced by adding fillers such as glass fibers, carbon, graphite, molybdenum disulphide, and bronze. Generally, filled PTFE's maintain their excellent chemical and high temperature characteristics, while fillers improve mechanical strength, stability, and wear resistance.

The properties of 25% glass-filled and 25% carbon-filled PTFE grades are shown below for comparison purposes. There are literally dozens of different filled PTFE products and grades -- too many to be listed here.

<b>TYPICAL PROPERTIES of PTFE</b>				
<b>ASTM or UL test</b>	<b>Property</b>	<b>PTFE (unfilled)</b>	<b>PTFE (25% glass filled)</b>	<b>PTFE (25% carbon filled)</b>
<b>PHYSICAL</b>				
D792	Density (lb/in <sup>3</sup> ) (g/cm <sup>3</sup> )	0.078 2.16	0.081 2.25	0.075 2.08
D570	Water Absorption, 24 hrs (%)	< 0.01	0.02	0.05

<b>MECHANICAL</b>				
D638	Tensile Strength (psi)	3,900	2,100	1,900
D638	Tensile Modulus (psi)	80,000	-	-
D638	Tensile Elongation at Break (%)	300	270	75
D790	Flexural Strength (psi)	No break	1,950	2,300
D790	Flexural Modulus (psi)	72,000	190,000	160,000
D695	Compressive Strength (psi)	3,500	1,000	1,700
D695	Compressive Modulus (psi)	70,000	110,000	87,000
D785	Hardness, Shore D	D50	D60	D62
D256	IZOD Notched Impact (ft-lb/in)	3.5	-	-
<b>THERMAL</b>				
D696	Coefficient of Linear Thermal Expansion (x 10 <sup>-5</sup> in./in./°F)	7.5	6.4	6.0
D648	Heat Deflection Temp (°F / °C) at 264 psi	132 / 55	150 / 65	150 / 65
D3418	Melting Temp (°F / °C)	635 / 335	635 / 335	635 / 335
-	Max Operating Temp (°F / °C)	500 / 260	500 / 260	500 / 260
C177	Thermal Conductivity (BTU-in/ft <sup>2</sup> -hr-°F) (x 10 <sup>-4</sup> cal/cm-sec-°C)	1.70 5.86	3.1 10.6	4.5 15.5
UL94	Flammability Rating	V-O	V-O	V-O
<b>ELECTRICAL</b>				
D149	Dielectric Strength (V/mil) short time, 1/8" thick	285	-	-
D150	Dielectric Constant at 1 MHz	2.1	2.4	-
D150	Dissipation Factor at 1 MHz	< 0.0002	0.05	-
D257	Volume Resistivity (ohm-cm)at 50% RH	> 10 <sup>18</sup>	> 10 <sup>15</sup>	10 <sup>4</sup>

NOTE: The information contained herein are typical values intended for reference and comparison purposes only. They should NOT be used as a basis for design specifications or quality control. Contact us for manufacturers' complete material property datasheets. All values at 73°F (23°C) unless otherwise noted.

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